

# **PURINJECT 1C SUPERFLEX**

TDS

One component, solvent free, polyurethane injection system ideally suitable for water cut-off in wet dynamic cracks and joints. Reaction with water yields a very flexible polyurethane foam. Injected with a one-component pump. Use with 8 to 10% catalyst.

### **HOW DOES PURINJECT 1C SUPERFLEX WORK?**

The reaction speed can be adapted by varying the catalyst content from 8% to 10%. The more catalyst is added, the faster the reaction velocity. The reaction with water yields a flexible polyurethane foam with closed cells. The end product, injected under pressure, neither shrinks nor swells. Free expansion 1000%. Best to inject the resin with a certain counter pressure.

#### **APPLICATION PRESCRIPTIONS**

Shake well the catalyst. Mix the resin and the catalyst in a ratio of 8% to 10% in function of the desired reaction speed. Injection using packers and a 1 component pump. (manual or automatic). PURINJECT 1C SUPERFLEX is very hygroscopic and packed under dry atmosphere. Use opened containers as soon as possible or recap under dry nitrogen. Pumps should be cleaned with PURCLEAN, a cleaning product specially developed for cleaning of polyurethane injection pumps.

## **TECHNICAL DATA**

Physical characteristics of the uncured polyurethane prepolymer			
Subject	Value	Norm	
Density	1.08 g/cm <sup>3</sup>	EN ISO 2811-2:2002	
Viscosity	± 595 mPa.s	EN ISO 3219:1994	
Flash point	> 150°C		
Colour	Yellow		

Physical characteristics of the catalyst			
Subject	Value	Norm	
Density	1.05 g/cm <sup>3</sup>	EN ISO 2811-2:2002	
Viscosity	140 mPa.s	EN ISO 3219:1994	
Flash point	> 150°C		
Colour	Transparent		

#### **REACTION TIME**

Quantity of catalyst	Start of rise	End of rise
8%	45 seconds	240 seconds
10%	35 seconds	190 seconds

Indication at 20°C. Free expansion: 1000% of starting volume. Test-method: mix 90 g resin with the desired amount of catalyst, then add 20 g water to the resin/catalyst mix

## **PACKAGING**

Standard packaging:

- 25 kg resin and 2,5 litre catalyst
- 10 kg resin and 1 litre catalyst

Other type of packaging available on request. Can be supplied under private label.

## **STORAGE**

To avoid problems, it is very important to understand that these materials are both temperature and moisture sensitive. Therefore, materials should be stored in an area with temperatures not exceeding 30 °C or not lower than 10 °C. The maximum shelf life is 2 years. All partly used drums should be covered by nitrogen and resealed to prevent the ingress of moisture.

#### SAFETY AND HEALTH PRECAUTIONS

For more information, consult the safety data sheet.